
LEELINETOYS · DIRECT DOG TOY FACTORY PARTNER

Custom Dog Toy Category Reference

9 categories · materials · best-fit breeds · MOQ · typical lead times

We are a direct dog toy factory in China — no agents, no generic catalogs. Every batch passes a 27-point QC gate (70N+ seam pull, Shore A30–A85) and ships with SGS bite-force and durability test reports.

500

MOQ / SKU

18–40

DAYS LEAD TIME

10+

YEARS
MANUFACTURING

300+

GLOBAL BRANDS

LeelineToys — Direct Toy Manufacturing Partner

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1 Dog Toy Category Reference Table

Custom sizes and materials available on request

CATEGORY	MAIN MATERIALS	BEST FOR (BREED)	MOQ	LEAD TIME
Plush & Squeaky Toys	Polyester plush, cotton, PP cotton fill	Toy to medium breeds	500	20–28 days
Rubber & TPR Chew Toys	Natural rubber, TPR, thermoplastic elastomer	Medium to giant breeds	500	25–35 days
Rope & Tug Toys	Cotton rope, jute, bamboo fiber	All sizes — power chewers	500	18–25 days
Interactive Puzzle Toys	Food-grade PP, ABS, natural rubber	All breeds — working breeds thrive	500	30–40 days
Eco-Friendly Dog Toys	RPET, hemp, natural rubber, bamboo fiber	All sizes	500	25–35 days
Dental Chew Toys	Natural rubber, TPR, nylon	Small to large breeds	500	25–35 days
Squeaky Toys	Plush, natural rubber, TPR	Small to medium breeds	500	20–30 days
Water & Floating Toys	EVA foam, natural rubber, neoprene	Water-loving breeds	500	22–30 days
Ball & Fetch Toys	Natural rubber, TPR, EVA	All sizes — sporting breeds	500	18–28 days

All toys are EN71, ASTM F963 & ISO 8124 tested, with third-party SGS/Intertek reports shipped with every order. MOQ listed per SKU.

2 Materials We Work With

Each lot lab-tested with full traceability

MATERIAL	KEY SPECS	CERTIFICATIONS	BEST FOR
Natural Rubber	Shore A30–A85 · Tear 25–40 N/mm	EN71-3, FDA 21 CFR	Aggressive chewers, eco lines
TPR	Shore A20–A90 · Injection moldable	REACH, RoHS, EN71-3	Consistent mass-production toys
Plush & Fabric	180–400 GSM · Seam 70N+	OEKO-TEX, GOTS optional	Comfort & squeaky toys
Cotton Rope	6–40 mm diameter	OEKO-TEX, AZO-free	Tug & dental flossing
Eco RPET	70–100% post-consumer	GRS, OEKO-TEX	Sustainable brand lines
Food-Grade Silicone	Shore A10–A70 · –60°C to +230°C	FDA, LFGB, EN71-3	Dishwasher-safe toys

3 How We Choose Your Material

Matched to bite force and chew behavior — not a catalog

Teacup & Small (<7 kg)

Soft TPR (Shore A30–45) or plush — comfort and squeaker engagement matter more than wall thickness. A soft compound protects teeth.

Medium (7–20 kg)

TPR (Shore A50–65) or natural rubber — balanced durability that snaps back to shape after each chew while resisting punctures.

Large (20–40 kg)

Natural rubber (Shore A65–80) — high tear resistance with thicker walls to survive sustained chewing without splitting.

Giant / Power Chewer (40 kg+)

Dense natural rubber (Shore A80–85) — reinforced construction and the densest compound we produce.

Ready to spec your custom dog toy?

Share your design for a free material assessment, engineering review, and transparent cost breakdown — within 24 hours.

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